

DIN 6527
METAL DURO (MD)
Haste Cilíndrica

2 Cortes



Ø mm	C. Total (mm)	C. Corte (mm)
2,0	38	6,0
3,0	38	7,0
4,0	50	10
5,0	50	11
6,0	57	13
7,0	63	16
8,0	63	19
9,0	72	19
10,0	72	22
12,0	83	26
14,0	83	26
16,0	92	32
18,0	92	32
20,0	104	38

DIN 6527
METAL DURO (MD)
Haste Cilíndrica

4 Cortes



Ø mm	C. Total (mm)	C. Corte (mm)
2,0	38	6,0
3,0	38	7,0
4,0	50	10
5,0	50	11
6,0	57	13
7,0	63	16
8,0	63	19
9,0	72	19
10,0	72	22
12,0	83	26
14,0	83	26
16,0	92	32
18,0	92	32
20,0	104	38

FRESAS DE TOPO ESFÉRICO - METAL DURO

Ø mm	C. Total (mm)	C. Corte (mm)
2,0	38	6,0
3,0	38	7,0
4,0	50	10
5,0	50	11
6,0	57	13
8,0	63	19
10,0	72	22
12,0	83	26
14,0	83	26
16,0	92	32
18,0	92	32
20,0	104	38

Ø mm	C. Total (mm)	C. Corte (mm)
3,0	38	7
4,0	50	10
5,0	50	11
6,0	57	13
8,0	63	19
10,0	72	22
12,0	83	26
14,0	83	26
16,0	92	32
18,0	92	32
20,0	104	38

2 Cortes

DIN 6527
METAL DURO (MD)
Haste Cilíndrica



4 Cortes

DIN 6527
METAL DURO (MD)
Haste Cilíndrica



FRESAS DE TOPO RETO - HSS

Ø mm	C. Total (mm)	C. Corte (mm)
2,0	48	4
2,5	49	5
3,0	49	5
3,5	50	6
4,0	51	7
4,5	51	7
5,0	52	8
5,5	52	8
6,0	52	8
6,5	60	10
7,0	60	10
7,5	60	10
8,0	61	11
8,5	61	11
9,0	61	11
9,5	61	11
10,0	63	13
10,5	73	16
11,0	70	13
11,5	70	13
12,0	73	16
12,5	73	16
13,0	73	16
14,0	73	16
15,0	73	16
16,0	79	19
17,0	79	19
18,0	79	19
19,0	79	19
20,0	88	22
21,0	88	22
22,0	88	22
23,0	88	22
24,0	102	26
25,0	102	26
26,0	102	26
28,0	102	26
30,0	102	26
32,0	112	32
34,0	112	32
35,0	112	32
36,0	112	32
38,0	130	38
40,0	130	38

2 Cortes

FRESA EM MM - CURTA
AÇO RÁPIDO (HSS)
DIN 327 - Haste Cilíndrica



Ø mm	C. Total (mm)	C. Corte (mm)
2,0	54	10
2,5	56	12
3,0	56	12
3,5	59	15
4,0	63	19
4,5	63	19
5,0	68	24
5,5	68	24
6,0	68	24
6,5	80	30
7,0	80	30
7,5	80	30
8,0	88	38
8,5	88	38
9,0	88	38
9,5	88	38
10,0	95	45
10,5	102	45
11,0	102	45
12,0	110	53
13,0	110	53
14,0	110	53
15,0	110	53
16,0	123	63
17,0	123	63
18,0	123	63
19,0	123	63
20,0	141	75
22,0	141	75
24,0	166	90
25,0	166	90
26,0	166	90
28,0	166	90
30,0	166	90

4 Cortes

FRESA EM MM - LONGA
AÇO RÁPIDO (HSS)
BASE DIN 844 - Haste Cilíndrica



Ø pol	C. Total (mm)	C. Corte (mm)
1/8	59	9,5
3/16	60	13
1/4	62	16
5/16	63,5	19
3/8	63,5	19
7/16	68	25
1/2	82,5	32
9/16	86	35
5/8	95	41
11/16	95	41
3/4	98,5	41

2 Cortes

FRESA EM POL - CURTA
AÇO RÁPIDO (HSS)
ANSI B.94 19 - Haste Cilíndrica



Ø pol	C. Total (mm)	C. Corte (mm)
1/8	59	9,5
3/16	60	13
1/4	62	16
5/16	63,5	19
3/8	63,5	19
7/16	68	25
1/2	82,5	32
9/16	86	35
5/8	95	41
11/16	95	41
3/4	98,5	41
* 7/8	105	47,5
* 1"	114	51

4 Cortes

FRESA EM POL - CURTA
AÇO RÁPIDO (HSS)
ANSI B.94 19 - Haste Cilíndrica



* 6 cortes

FRESA EM MM - CURTA
AÇO RÁPIDO (HSS)
DIN 844 - Haste Cilíndrica

4 Cortes



Ø mm	C. Total (mm)	C. Corte (mm)
2,0	51	7
2,5	52	8
3,0	52	8
3,5	54	10
4,0	55	11
4,5	55	11
5,0	57	13
5,5	57	13
6,0	57	13
6,5	66	16
7,0	66	16
7,5	66	16
8,0	69	19
8,5	69	19
9,0	69	19
9,5	69	19
10,0	72	22
10,5	79	22
11,0	79	22
11,5	79	22
12,0	83	26
12,5	83	26
13,0	83	26
14,0	83	26
15,0	83	26
16,0	92	32
17,0	92	32
18,0	92	32
19,0	92	32
20,0	104	38
21,0	104	38
22,0	104	38
23,0	104	38
24,0	121	45
25,0	121	45
26,0	121	45
28,0	121	45
30,0	121	45
32,0	133	53
34,0	133	53
35,0	133	53
36,0	133	53
38,0	155	63
40,0	155	63

FRESA EM MM - LONGA
AÇO RÁPIDO (HSS)
BASE DIN 844 - Haste Cilíndrica

2 Cortes



Ø mm	C. Total (mm)	C. Corte (mm)
2,0	54	10
2,5	56	12
3,0	56	12
3,5	59	15
4,0	63	19
4,5	63	19
5,0	68	24
5,5	68	24
6,0	68	24
6,5	80	30
7,0	80	30
7,5	80	30
8,0	88	38
8,5	88	38
9,0	88	38
9,5	88	38
10,0	95	45
10,5	102	45
11,0	102	45
12,0	110	53
13,0	110	53
14,0	110	53
15,0	110	53
16,0	123	63
17,0	123	63
18,0	123	63
19,0	123	63
20,0	141	75
22,0	141	75
24,0	166	90
25,0	166	90
26,0	166	90
28,0	166	90
30,0	166	90